## Go4 Bunker

## Aviation-, Marine Fuel- & Tank Filter Systems

**Blending** 

Technical Buletin - Blender Counter Replacement and Adjustment

# Adjustment of the Counter Unit for the Go4 Mechanical Fuel Blender

#### **TURNKEY SOLUTIONS**

There are many variables to take into account when fitting a blending system and our highly skilled engineers will adapt our system to fit your exact requirements.

#### TECHNICAL SUPPORT

We are with you all the way. Before, during and after the implementation to secure a flawless integration and operation.

#### ZERO DOWNTIME

As a central part of a bunker delivery system; mechanical stability, toughness and durability is an important aspect of the manufacturing and design philosophy.

For more information on these or other of our products or services please visit us on the Web at:

www.cbi.dk



### General

When replacing or adjusting the mechanical counter on a Go4 Mechanical Fuel Blender the following procedures must be followed.

#### **Procedure**

- 1. Remove the old Counter unit, clean all surfaces and lubricate screws.
- 2. Mount the new counter in loose position.
- Turn the hand wheel clock-wise until you reach the end-stop and check if the counter reading is "104.0"
- 4. Turn the hand wheel counter clock-wise until you reach the end stop and check if the counter reading is "996.0"
- 5. If there are any deviations, adjust equally between the two figures and then screw the counter to the shaft for fixed position.
  IF NOT then the counter must be adjusted equally between "000.0" and "100.0". The adjustment is correct when the counter show "50.0" (which is 50% of one side of the chamber.

- 6. NOTE: When you turn the handwheel clock-wise the piston moves towards you (and not away). Also note that the nuts must NOT be moved from end-stop. They should remain in the same position as when the unit was supplied.
- 7. If the "nuts" are moved a little (some times this is necessary to reach 100/100) you have to center the "mixer-shovel" in the upper part of the blender and adjust the counter to reading "50.0" then you turn the hand wheel clock-wise to reading "104.0" and check if this side is completely closed.
- Now the entire shaft in the upper part of the blender – is taken out and the nut must be adjusted in line with the "mixershowel" and sealed.
- 9. The same procedure must be repeated for the other side of the blender. Remember to check that the chamber is completely closed and then take the shaft out again and adjust the Nut towards the mixer-showel and seal the unit.

If you need further assistance please contact our Technical Services Department.

Before calling please make sure you have the serial number of the blender at hand as we can then identify the actual blender supplied.



## Aviation-, Marine Fuel- & Tank Filter Systems

**Blending** 

DN32 Flexblender Automatic - for Heavy Fuel Oil Power Plants

## Technical Specifications DN32 Flexblender (automatic)

#### SERVICES AVAILABLE

Consulting Services
Technical Support
Installation and Setup
Maintenance
Warranty



## **Constant, Reliable Operation**

## Blending Capacity 3,6–7,8 m<sup>3</sup>/Hour Blending Range 1-99%

#### Easy to operate

Select the desired viscosity on the LCD display and the operation runs automatically.

### Easy installation

The unit comes complete with fuel pumps, valves, safety valves, blending unit and automatic control and adjustment of the required viscosity.

It can be dismantled for easier access to the engine room during installation.



#### Safety first

The unit has triple security measures to avoid any spillage or accidents.

### **Optional versions**

#### Manual system

A low cost basic blending system for attended operation, but the same high quality components.

#### **Semi-Automatic System**

The same basic blending system as the manual system, but with automatic viscosity measurement. However, blending adjustments must be made manually.

#### **Safety Measures**

- 1. Sensors for over-heating will shut down the pumps
- 2. Pressure relief valves in the pumps will recirculate
- Pressure relief valves after the pumps will lead flow back to tanks

Description	Specification
Production Capacity	3,6 - 7,8 m³ per Hour
HFO Fuel Line	DN50 / 2"
MGO Fuel Line	DN40 / 1½"
Blended Fuel Line	DN50 / 2"
Mains Supply	400 VAC 50 Hz 10A
Max Operational Pressure	6,8 bar
Measurements (LxWxH)	1120 x 1120 x 1250 mm
Weight	450 kg /1,000 lbs





Go4 Bunker ApS

Lille Blodevej 3 DK-3600 Frederikssund Denmark +45 4731 3388